

COLOUR FASTNESS

Combination of colours is not recommended when the fastness values are lower than 4-5. When splicing colours with White we also recommend using a complimenting Polyester base.

COLOUR	LIGHT	RUBBING		WASHING	WATER	PERSPIRATION	
	ISO 105 B02	ISO 105 X12		ISO 105 C06	ISO 105 E01	ISO 105 E04	
	CC	DRY	WET	CC	CC	Acid	Alkaline
BLACK	3-4	3-4	3-4	4	4	4	4
SKINTONE	3-4	3	3	4	4	4	4
WHITE	N/A	N/A	N/A	N/A	N/A	N/A	N/A

C.C: Colour Change.
S.Pa: Staining on Nylon.
S.Pl: Staining on Polyester.

COLOUR FASTNESS ASSESSMENT VALUES			
LIGHT	ASSESSMENTS	OTHER TESTS	ASSESSMENTS
1	Very Weak	1	Weak
2	Weak	2	Limited
3	Moderate	3	Fair
4	Fair	4	Good
5	Good	5	Very Good
6	Very Good		
7	Optimal		
8	Exceptional		

SUBLIMATION TEST RESULTS	
LENGTH %	1.5%
WIDTH%	2%

Sublimation bases can react differently from machine to machine. Please ensure you test each fabric as a variation may occur due to machine settings and paper variation. Recommended sublimation procedure:

- 40 seconds
- 195-205 degrees
- No higher than 205

NOTE: 3-4% Shrinkage is deemed acceptable depending on the fabric type and knit construction.